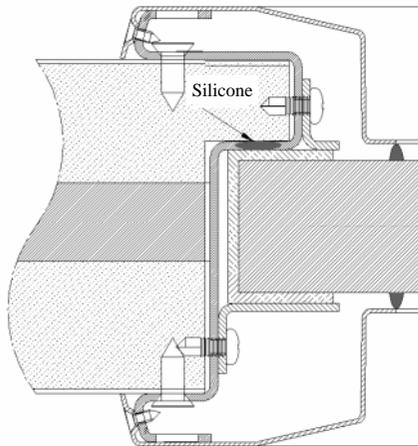
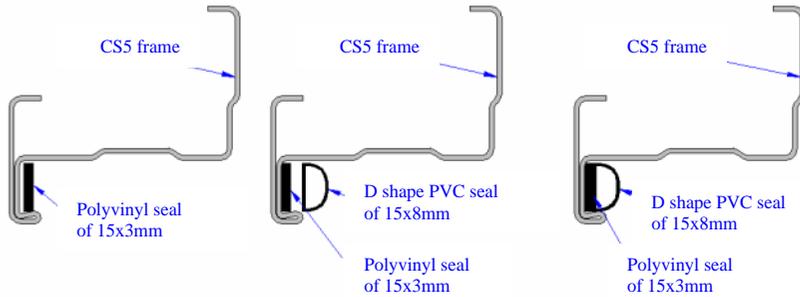


Sa & Sm

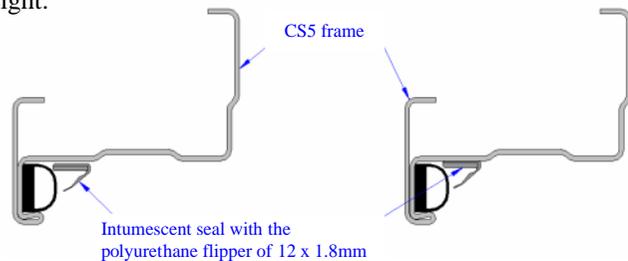
1. Glue the polyvinyl seal of 15 x 3 mm in both heights and the width. The glue on it, the D shape PVC seal of 15 x 8 mm.



2. Un-install the porthole and fit silicone between the glass and the rock wool (see the drawing). Then install the porthole.

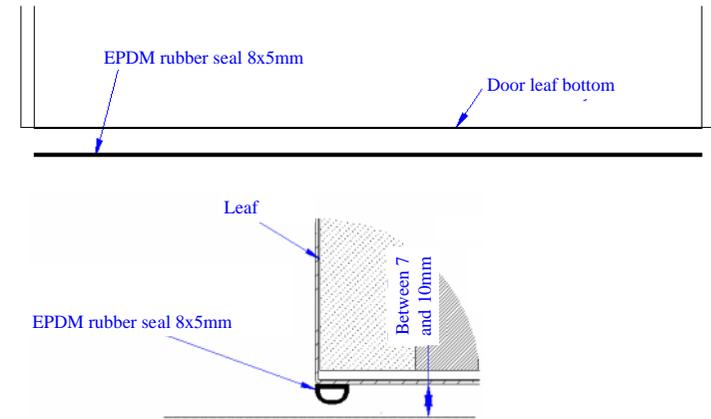
Sm

3. Stick the intumescent seal with the polyurethane flipper of 12 x 1.8 mm in the width and the lock side height.



4. Fit on the edge of the door leaf, in the hinges side, the sticker with the “Smoke Control” label using the 2 screws FST 4.2 x 13 mm.

5. Remove the door leaf from the frame and leave it horizontal on trestle. Glue the EPDM rubber seal all along the bottom of the door leaf, in the opposite side of the hinges.



COMMENT: It's very important to leave between 7 and 10 mm between the bottom of the door leaf and the floor. If not, the door will not close properly.

6. Spread silicone in the bottom side of the 0.8mm thickness stainless steel threshold. Fit it between the frame. Introduce it from the hinges side and fix it to the floor. Wait for the silicones dries before closing the door.

